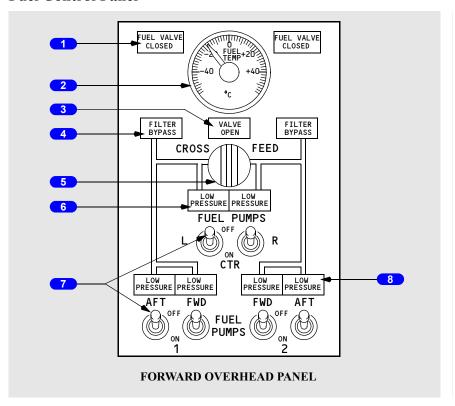


### **Fuel Control Panel**



### 1 FUEL VALVE CLOSED Light

Extinguished – related engine fuel shutoff valve is open.

Illuminated (blue) –

- bright related fuel shutoff valve is in transit, or valve position and engine start lever or engine fire switch disagree.
- dim related fuel shutoff valve is closed.

# **2** Fuel Temperature (FUEL TEMP) Indicator

Indicates fuel temperature in No. 1 tank.



### 3 Crossfeed VALVE OPEN Light

Extinguished – crossfeed valve is closed.

Illuminated (blue) -

- bright crossfeed valve is in transit, or valve position and CROSSFEED selector disagree.
- dim crossfeed valve is open.

#### 4 FILTER BYPASS Light

Extinguished – fuel filter operating normally.

Illuminated (amber) – impending fuel filter bypass due to a contaminated filter.

#### **5** CROSSFEED Selector

Controls fuel crossfeed valve.

Closed – isolates engine No. 1 and No. 2 fuel feed lines.

Open – connects engine No. 1 and No. 2 fuel feed lines.

#### 6 Center Tank Fuel Pump LOW PRESSURE Light

Illuminated (amber) – fuel pump output pressure is low and FUEL PUMP switch is ON.

Note: With both Center (CTR) tank FUEL PUMP switches ON, illumination of both LOW PRESSURE lights illuminates MASTER CAUTION and FUEL system annunciator lights. Illumination of one LOW PRESSURE light illuminates MASTER CAUTION and FUEL system annunciator lights on MASTER CAUTION light recall.

**Note:** With one CTR tank FUEL PUMP switch OFF, illumination of opposite CTR tank LOW PRESSURE light illuminates the MASTER CAUTION and FUEL system annunciator lights.

Extinguished – fuel pump output pressure is normal, or FUEL PUMP switch is OFF.

#### 7 FUEL PUMP Switch

ON – activates fuel pump.

OFF – deactivates fuel pump.



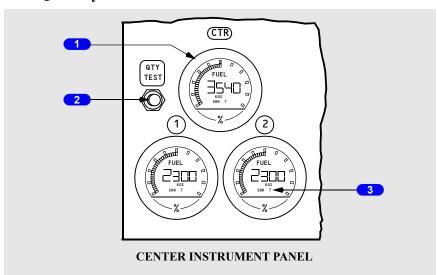
### 8 Main Tank Fuel Pump LOW PRESSURE Light

Illuminated (amber) – fuel pump output pressure is low, or FUEL PUMP switch is OFF.

Note: Two LOW PRESSURE lights illuminated in same tank illuminates MASTER CAUTION and FUEL system annunciator lights. One LOW PRESSURE light causes MASTER CAUTION and FUEL system annunciator lights to illuminate on MASTER CAUTION light recall.

Extinguished – fuel pump output pressure is normal.

# **Fuel Quantity Indications**



### 1 Fuel Quantity Indicator

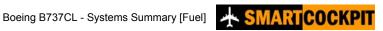
- · indicates usable fuel in the related tank
- standby AC power is required.

# 2 Fuel Quantity Test (QTY TEST) Switch

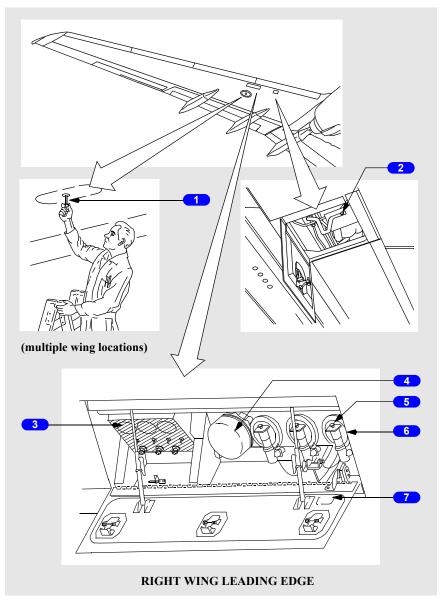
Indicator test is described in Supplementary Procedures.

# 3 Error (ERR) Indicator

- ERR appears with associated error codes whenever a malfunction occurs
- used for maintenance purposes only.



# Fueling / Defueling / Measurement





### Fuel Measuring Stick

Allows comparison of fuel quantity or weight as determined from measuring stick reading and fuel weight indicated by fuel quantity indicators.

- five fuel measuring sticks are installed in each main tank
- reading is obtained by withdrawing the flexible floatstick scale from the tank until the scale "sticks" or "hangs."
- floatstick indication is read from the floatstick scale level with the lower wing skin and corrected for airplane attitude via conversion/correction tables

### 2 Manual Defueling Valve

Open – interconnects engine feed system and fueling station for:

- · defueling
- · ground transfer of fuel.

Closed – isolates engine feed system from fueling station.

#### 3 TEST GAUGES & FUELING Panel

### Fueling Receptacle

Hose connection receptacle for single point underwing fueling.

#### 5 Solenoid Override

Mechanically opens solenoid operated valve. Fuel valve opens if fuel pressure is available.

# **6** Fueling Valves

With battery switch ON, fuel pressure opens valve, if energized.

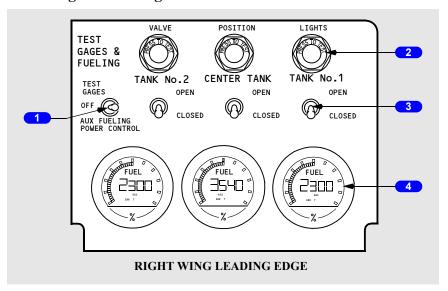
# 7 Fueling Power Control Switch

Door closed – proximity sensor deactivates power to fueling system.

Door open – the fueling system is powered and panel lights illuminate.



### **Test Gauges & Fueling Panel**



#### 1 TEST GAUGES & FUELING Switch

(spring-loaded to OFF position)

TEST GAUGES – checks operation of fuel quantity indicators.

AUX FUELING POWER CONTROL – energizes the fueling system if the fueling power control switch fails to activate the system when the door is open.

### 2 Fueling VALVE POSITION LIGHTS

Extinguished -

- fueling valve switch is OPEN and related tank is full
- fueling valve switch is CLOSED.

Illuminated (blue) – fueling valve switch is OPEN and related tank is not full.

### **3** Fueling Valve Switches

OPEN – energizes fueling valve in related tank.

CLOSED – de–energizes fueling valve in related tank.

### 4 FUEL Quantity Indicators

Indicates total usable fuel tank quantity in related tank.



## **Introduction to Fuel System**

The fuel system supplies fuel to the engines and the APU. Fuel is contained in three tanks located within the wings and wing center section.

Refer to Engine and APU chapter for a description of the engine and APU fuel systems.

#### Fuel Feed

Both engines are normally pressure fed from the center tank until the center tank quantity decreases to near zero. The engines are normally then pressure fed from their respective main tanks. Check valves are located throughout the fuel system to ensure the proper direction of fuel flow and to prevent transfer of fuel between tanks.

### **Fuel Pumps**

Each fuel tank uses two AC powered fuel pumps which are fuel cooled and lubricated. Center tank check valves open at a lower pressure than do the main tank check valves. This ensures that center tank fuel is used before main tank fuel, even though all fuel pumps are operating. Individual pressure sensors monitor the output pressure of each pump.

#### Suction Feed

When main tank fuel pump pressure is low, each engine can draw fuel from its corresponding main tank through a suction feed line that bypasses the pumps. As the airplane climbs, dissolved air is released from the fuel in the tank due to the decrease in air pressure. This air may collect in the suction feed line and restrict fuel flow. At high altitude, thrust deterioration or engine flameout may occur as a result of the fuel flow reduction.

The dissolved air in the fuel tank will eventually deplete after reaching cruise altitude. The depletion time is dependent upon airplane altitude, fuel temperature, and type of fuel. Once the dissolved air is depleted, the engine may be capable of suction feed operation at cruise power.

The main tank bypass valves may also be used for suction defueling.

#### Fuel Crossfeed

The engine fuel manifolds are interconnected by use of the crossfeed valve. The valve is DC motor operated from the battery bus.



Fuel pressure can be provided from a main tank with operating fuel pumps to both engines by opening the fuel crossfeed valve. Continued crossfeed use will result in a progressive fuel imbalance.

### **Fuel Shutoff Valves**

Fuel shutoff valves are located at the engine—mounting wing stations. The valves are DC motor operated from the hot battery bus. They close whenever the respective engine fire switch is pulled or engine start lever is placed to CUTOFF.

### **Center Tank Scavenge Jet Pump**

When both center tank fuel pump switches are turned OFF, the fuel scavenge shutoff valve opens. This allows fuel pressure from the main tank No. 1 forward pump to operate the center tank scavenge jet pump, which transfers the remaining center tank fuel to main tank No. 1. After 20 minutes, the fuel scavenge shutoff valve automatically closes.

### **Fuel Vent System**

The purpose of the fuel vent system is to prevent damage to the wings due to excessive buildup of positive or negative pressures inside the fuel tanks and to provide ram air pressure within the tanks. The tanks are vented into surge tanks which vent through a single opening at each wing tip.

# **Fuel Temperature**

The FUEL TEMP indicator located on the fuel control panel displays fuel temperature. A sensor in main tank No. 1 allows monitoring of fuel temperature. The temperature indicating system uses AC electrical power.

#### **APU Fuel Feed**

When AC fuel pumps are operating, fuel for the APU is supplied from the left side of the fuel manifold. If the AC fuel pumps are not operating, fuel is suction fed from main tank No. 1.

# Fueling/Defueling/Ground Transfer

Rapid fueling and defueling is accomplished at the single–point pressure fueling station in the right wing. The fueling station is also used for the ground transfer of fuel between tanks.

Standard overwing fueling receptacles for main tanks No. 1 and No. 2 are provided for gravity fueling. In the absence of underwing pressure fueling facilities, center tank servicing can only be accomplished through the ground tank to tank fuel transferring operation.



The manual defueling valve, located outboard of engine No. 2, interconnects the engine feed system and the fueling station. It is opened for defueling and tank to tank transfer operations.

A shutoff system is used during fueling to automatically close the fueling valve in each fuel tank when the tank is full.

# **Fuel Quantity Indication**

The fuel quantity indication system calculates the useable fuel quantity in each tank. The fuel quantity in each tank is displayed on the center instrument panel and on the fueling station panel.

# **Fuel Tank Location and Capacities (Usable Fuel)**

Main tanks No. 1 and No. 2 are integral with the wing structure. The center tank lies between the wing roots within the fuselage area and extends out into the wing structure.

These figures represent approximate amounts of usable fuel. The appropriate weight and balance control and loading manual gives exact figures for all conditions.

TANK	GALLONS	POUNDS*
NO. 1	1,499	10,043
NO. 2	1,499	10,043
CENTER	2,313	15,497
TOTAL	5,311	35,583

<sup>\*</sup> Usable fuel at level attitude, fuel density = 6.7 pounds per US gallon

TANK	LITERS	KILOGRAMS*
NO. 1	5,674	4,555
NO. 2	5,674	4,555
CENTER	8,755	7,029
TOTAL	20,103	16,139

<sup>\*</sup> Usable fuel at level attitude, fuel density = 0.8029 kilograms per liter



### **Fuel Schematic**

